

D3688-5

Work Order ID 61848

September 8, 2010 8:31:43 AM

Page 1

Item ID: D205-770-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Replacement Engine Mount

Start Date: 9/08/10 Start Qty: 3.00

Cust Item ID:

Required Date: 9/08/10 Req'd Qty: 3.00

Customer:

Reference: NCR10-330

REWORK

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-770

Rev B

MDL-D205-770

E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-770-011 CHG003

8/10/08

105

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
1 X D205-770-011 B61040
2 X D205-770-011 B61041*8/12/08*

REWORK D3687-1 PER NCR10-330

Re-Driller holes 1.189" (+/- drill) → M-H 10/04/08

Work Order ID 61848



Page 2

September 8, 2010 8:31:43 AM

Item ID: D205-770-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Engine Mount

Start Date: 9/08/10 Start Qty: 3.00



Cust Item ID:

Required Date: 9/08/10 Req'd Qty: 3.00



Customer:

Reference: NCR10-330

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

106

QC5- Inspect part completeness to step on W/O

0.00



Re installed Anti-seiz

QC

Memo

- inspects with

0.00

Quality Control

*Qty @ M3C-16 belts from storage
+ D3638-5*

107

0.00



Packaging

Memo

0.00

Packaging

RETURN PARTS TO KIT, ENSURE KIT IS COMPLETE

Card/s (3)

108

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Scrubbing

(3)

Work Order ID 61848

September 8, 2010 8:31:44 AM



Page 3

Item ID: D205-770-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Engine Mount

Start Date: 9/08/10 Start Qty: 3.00



Cust Item ID:

Required Date: 9/08/10 Req'd Qty: 3.00



Customer:

Reference: NCR10-330

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP USING NEW B/N
NEW LABELS REQ'D

CHG003

9/9/10 3

120

QC4 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-770-011 CHG003
Location: _____
PPP Rev: _____

MA

9/9/10

Work Order ID 61848

Page 4

September 8, 2010 8:31:44 AM

Item ID: D205-770-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Engine Mount

Start Date: 9/08/10 Start Qty: 3.00



Cust Item ID:

Required Date: 9/08/10 Req'd Qty: 3.00



Customer:

Reference: NCR10-330

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/09

11/09/09

Picklist Print

September 8, 2010 8:31:41 AM

Page 1
T

Work Order ID: 61848



Parent Item: D205-770-011



Parent Item Name: Replacement Engine Mount

Start Date: 9/08/10

Required Date: 9/08/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue ECN1165p 08-03-31 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-770-011		Manufactured	No				Each	3.0000		3			
Replacement Engine Mount													

SB 10/09/08

Location	Loc Qty	Loc Code
FG043	3	
61040	1	
61041	2	

1
2

Jason Murdoch

From: David Shepherd [dshepherd@dartaero.com]
Sent: Thursday, September 02, 2010 3:52 PM
To: 'Marc Bellavance'
Cc: 'Jason Murdoch'
Subject: RE: D205-770-011 Replacement Engine Mount Kit
Attachments: image002.jpg

Yes ... It is acceptable to open up the holes slightly. I do not feel an LPI is required after the rework.

David

From: Marc Bellavance [mailto:mbellavance@dartaero.com]
Sent: Thursday, September 02, 2010 1:43 PM
To: 'David Shepherd'
Cc: 'Jason Murdoch'
Subject: FW: D205-770-011 Replacement Engine Mount Kit
Importance: High

David,

Can you please have a look at this issue and advise.

Per Jason's investigation, the 0.189" holes on P/N D3687-1 are indeed too small (0.185" to 0.187") on pretty much all the parts we have in stock and therefore, it is impossible to insert the required bolts through.

Funny thing is, 2 legs out of 3 are assembled prior to packaging and it seems to Jason and me that the holes might have been reworked to tolerance during assembly. However, there is no non-conformance reported on the W/O's, no sign offs on the rework whatsoever.

We need to ship a replacement kit to Day Aviation who are not willing to rework the kit themselves ASAP per Eagle.

Question is: can manufacturing has your authorization to rework the part so we can ship the Kit to our customer? Also, is LPI required after the rework?

Thanks,

Marc Bellavance
Mechanical Designer/Technical Support

DART aerospace Ltd.

Tel: 613-632-5200 Ext. 240

Fax: 613-632-9311

E-mail: mbellavance@dartaero.com

Web: www.dartaero.com



Please consider your environmental responsibility before printing this e-mail

The information contained in this transmission is privileged and confidential and intended only for the use of the individual or entity to whom it is addressed. If you are not the intended recipient, you are hereby notified that any distribution, copying, disclosure or taking of any action in reliance on the contents of this transmission is strictly prohibited and review by any individual other than the intended recipient shall not constitute waiver of privilege. If you have received this transmission in error, please notify me immediately and delete the original transmission.

From: Jason Murdoch [mailto:jmurdoch@dartaero.com]
Sent: September 2, 2010 11:27 AM